LIQUID CRYSTAL DISPLAY DEVICE . . . Takeda et al. Greer, Burns & Crain, Ltd. (Patrick Burns) Ref. No. 1117.68336 Sheet 1 of 27 (312) 360 0080

FIG. 1

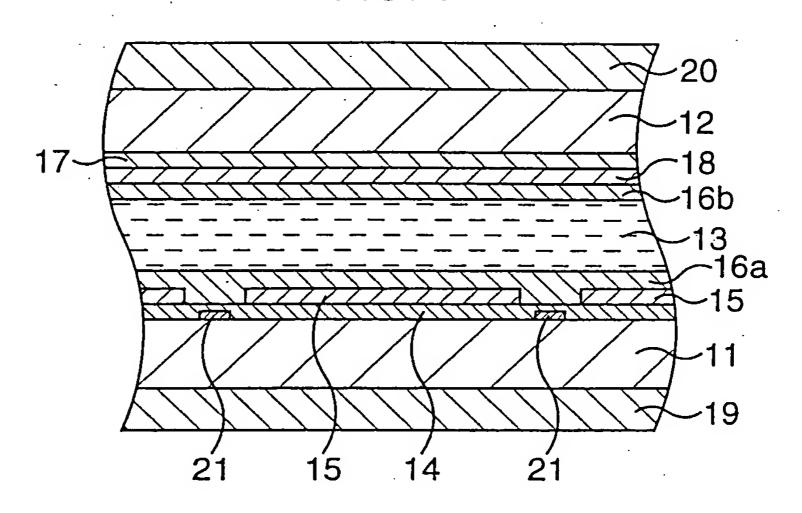


FIG. 2A

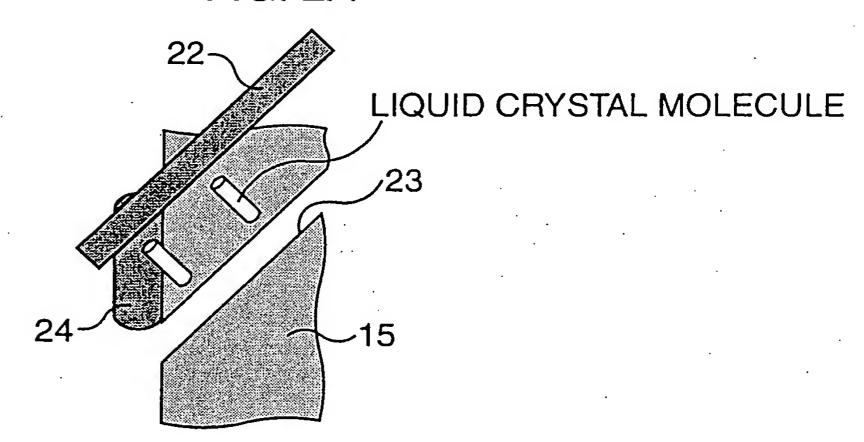


FIG. 2B

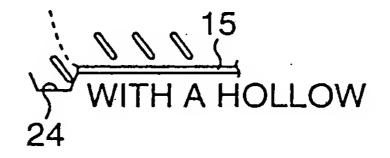


FIG. 2C
DARK LINE
15
WITHOUT A HOLLOW

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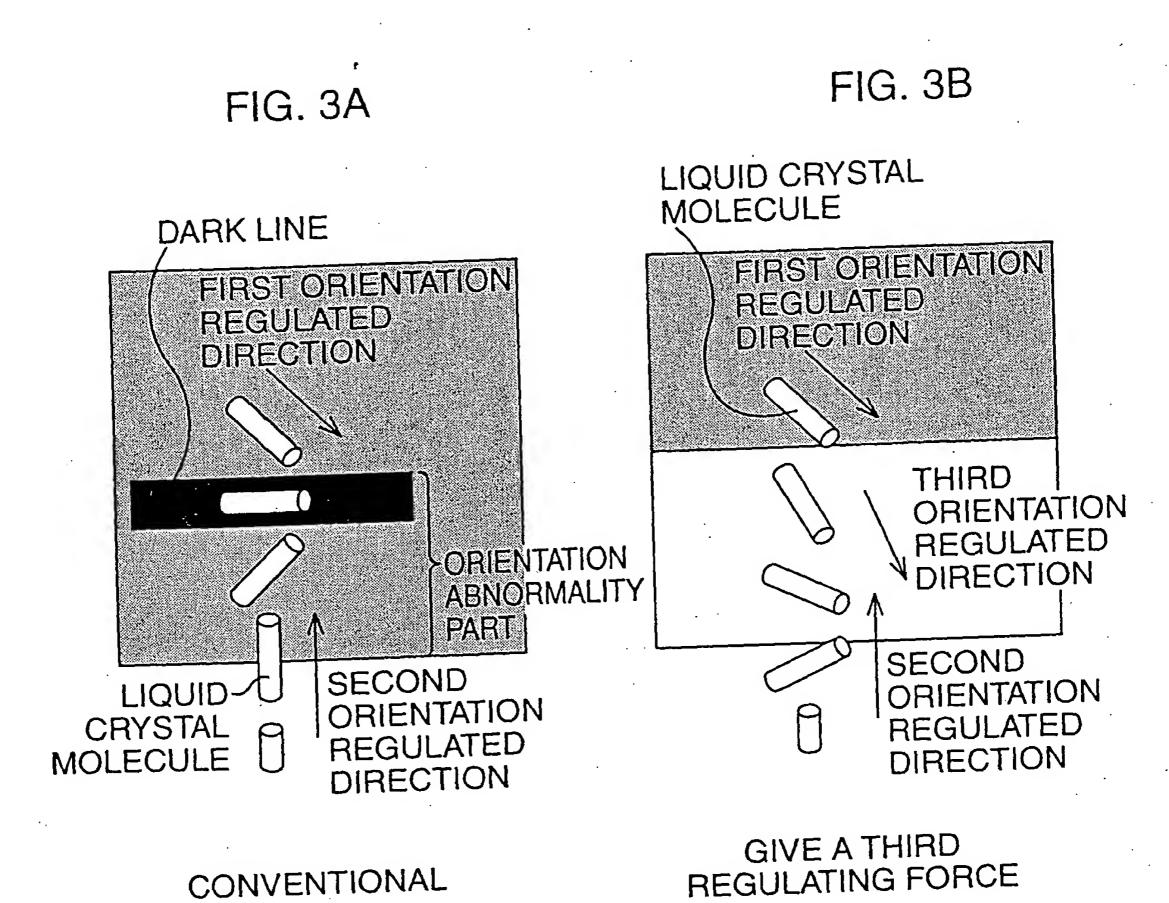
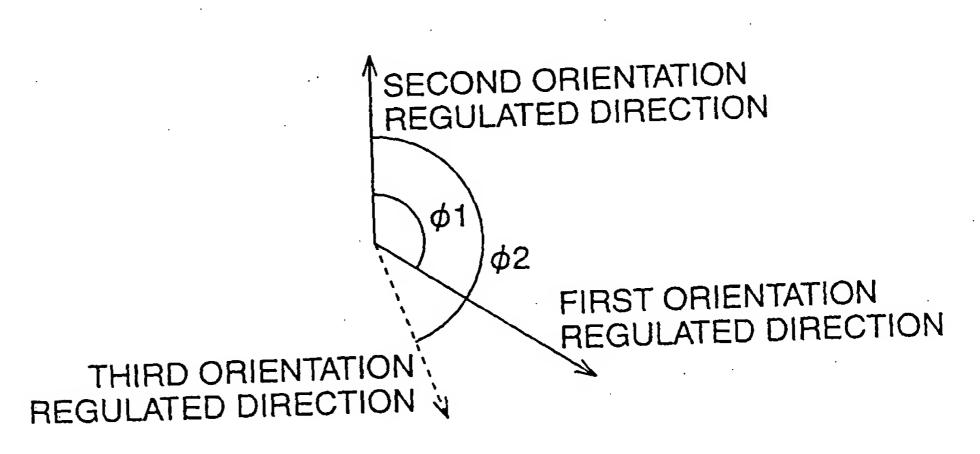


FIG. 3C



RELATION BETWEEN DIRECTIONS OF ALIGNING FORCE AND ANGLES

LIQUID CRYSTAL DISPLAY DEVICE . . .

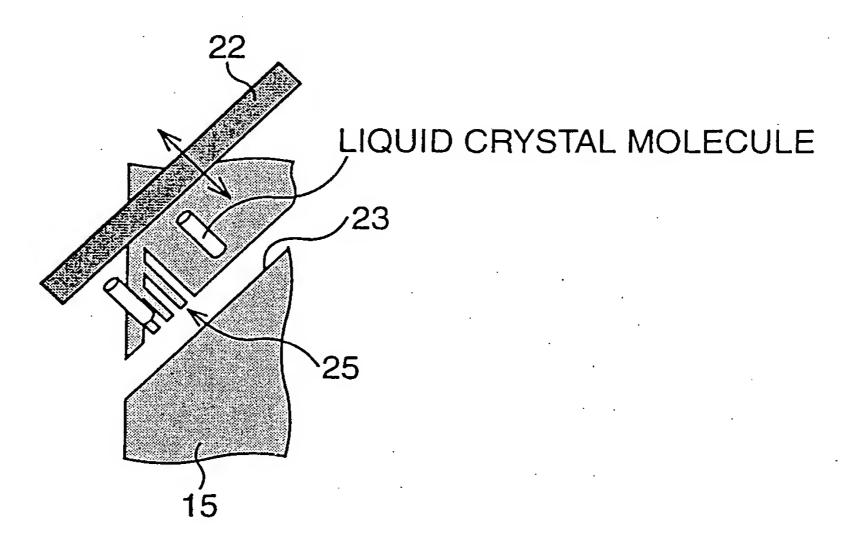
Takeda et al.

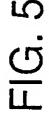
Greer, Burns & Crain, Ltd. (Patrick Burns)

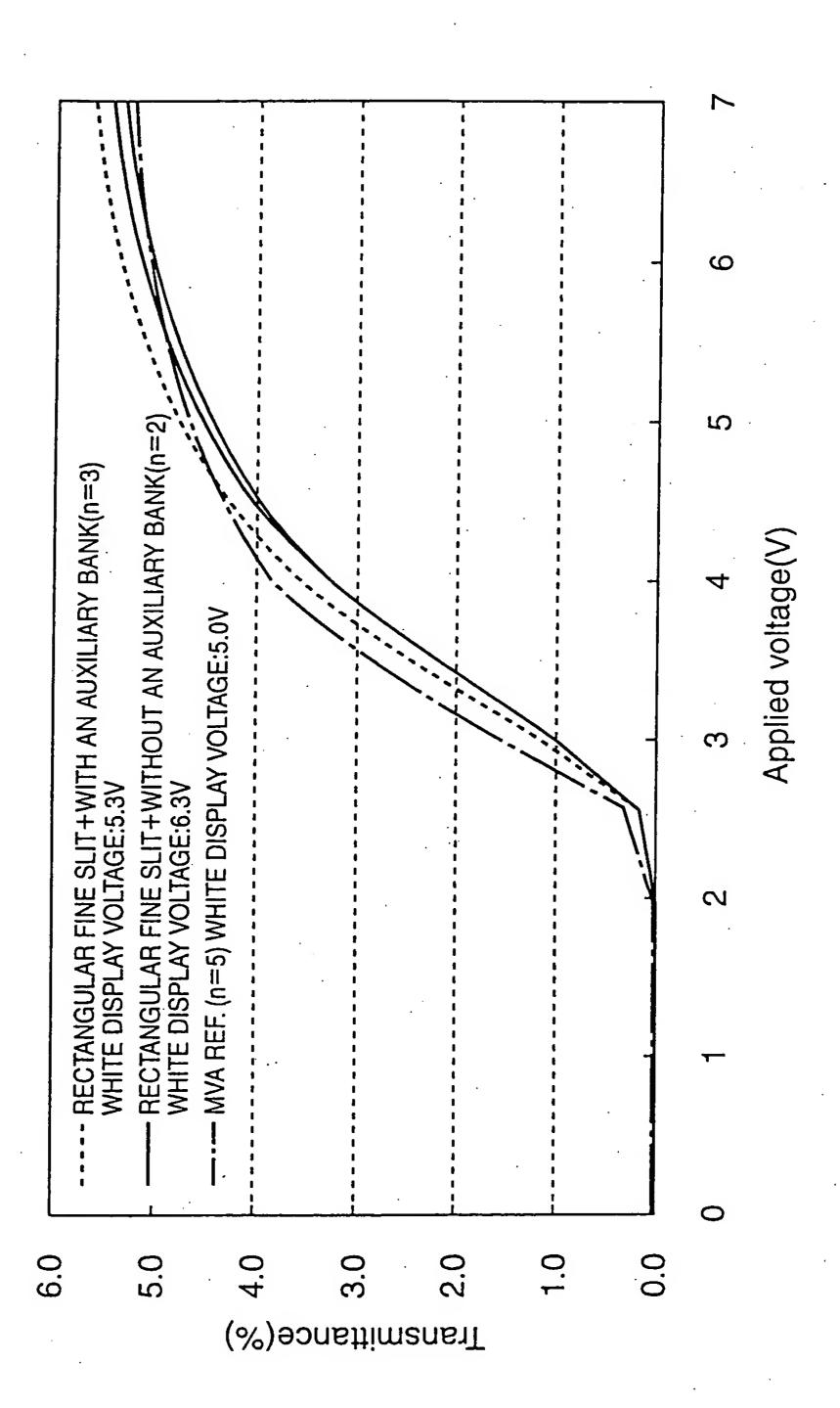
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FIG. 4





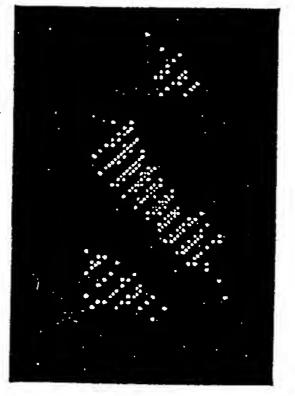


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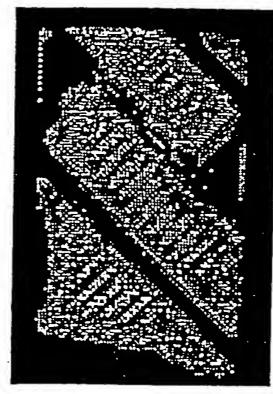
FIG. 6A

FIG. 6B

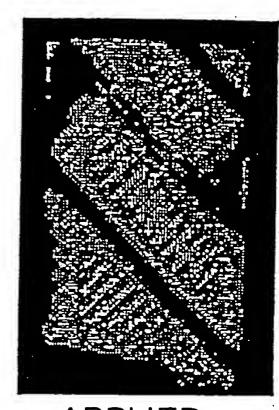
FIG. 6C



APPLIED VOLTAGE : 3V



APPLIED VOLTAGE: 4V

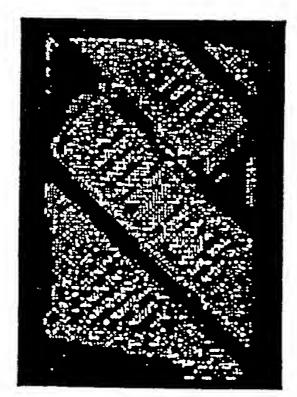


APPLIED VOLTAGE: 5V

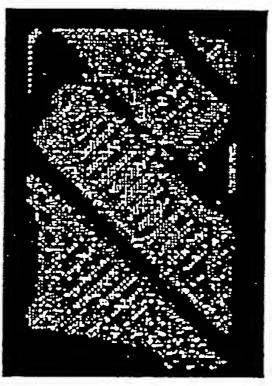
FIG. 6D



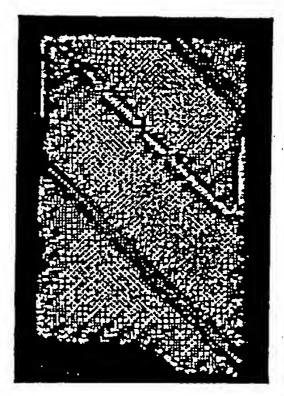
FIG. 6F



APPLIED VOLTAGE: 6V



APPLIED VOLTAGE: 7V



APPLIED VOLTAGE: 8V

LIQUID CRYSTAL DISPLAY DEVICE . . .

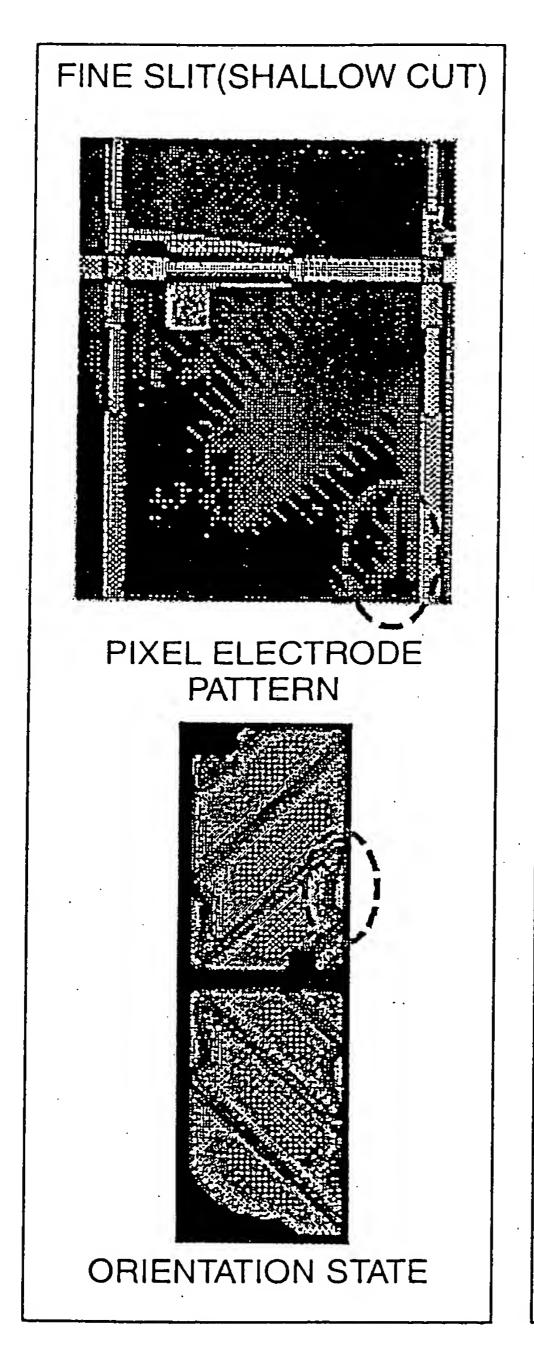
Takeda et al.

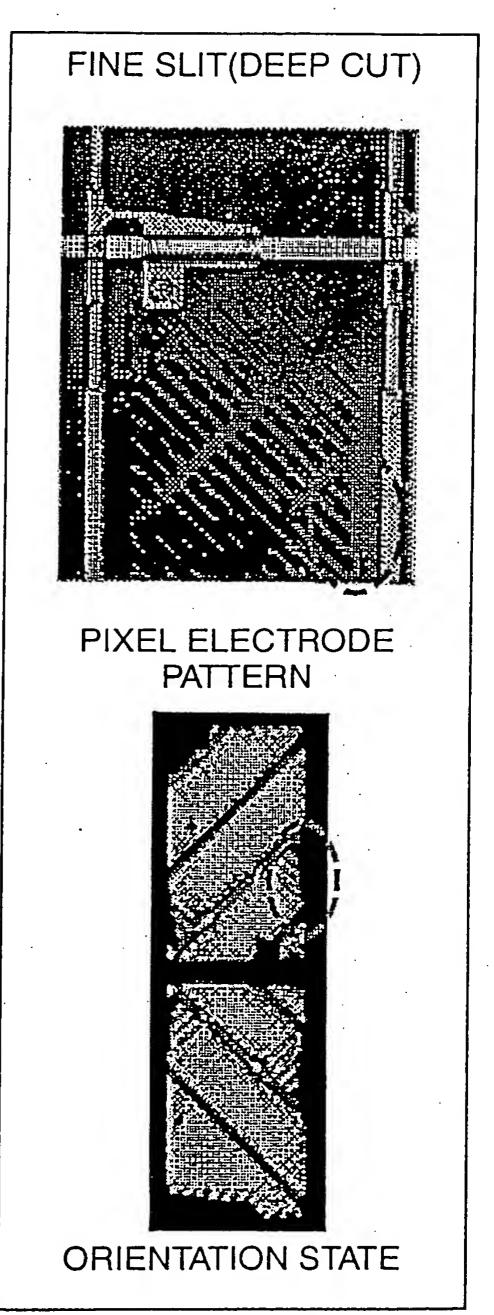
Greer, Burns & Crain, Ltd. (Patrick Burns)

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FIG. 7





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FIG. 8

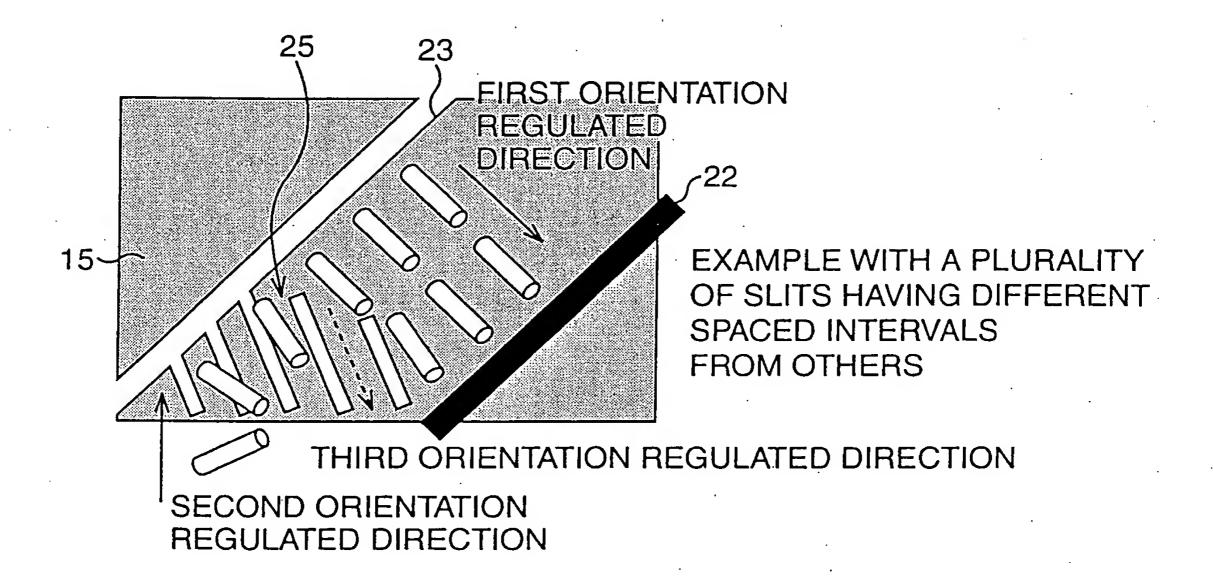
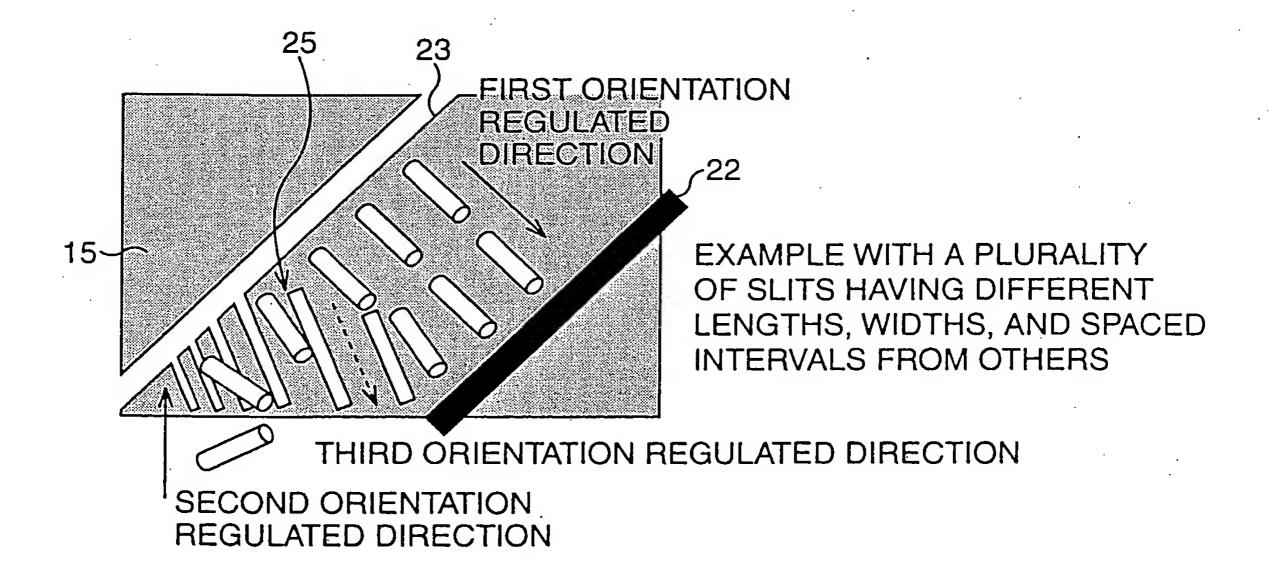
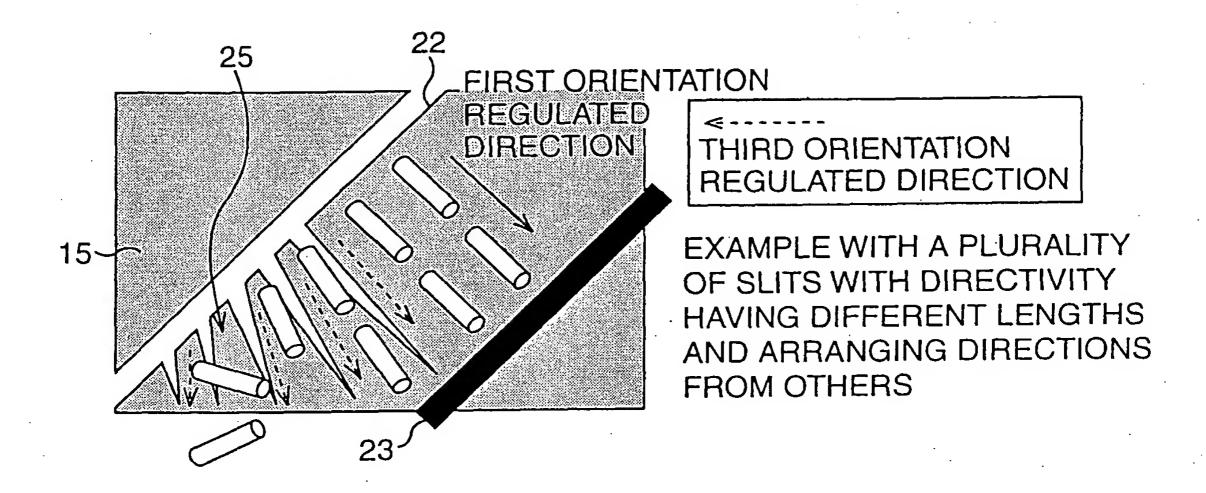


FIG. 9



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FIG. 10



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FIG. 11

. . . .

	①WITH AN AUXILIARY BANK	②WITHOUT AN AUXILIARY BANK	③CHANGE THE DIRECTION OF AN AUXILIARY BANK
STRUCTURE	PROTRUSION OF SUBSTRATE		
	PIXEL ELECTRODE ON TFT SUBSTRATE	DARK LINE	
TRANSMITTANCE	1	0.9	0.95
MISALIGNMENT MARGIN	×	0	Δ
FEATURES	·LIQUID CRYSTAL ORIENTATION OF A PIXEL EDGE CHANGES GREATLY DUE TO DEVIATION AMONG EACH SHOT AND IN PASTING (A LARGE DEGREE OF TRANSMITTANCE CHANGE) ·NO DARK LINE ON A PIXEL EDGE (A LARGE DEGREE OF IMPROVEMENT IN TRANSMITTANCE)	·LIQUID CRYSTAL ORIENTATION OF A PIXEL EDGE CHANGES DUE TO DEVIATION AMONG EACH SHOT AND IN PASTING (TO A SMALL DEGREE) ·OCCURRENCE OF ONE DARK LINE ON A PIXEL EDGE (A LARGE DEGREE OF DECREASE IN TRANSMITTANCE)	·LIQUED CRYSTAL ORIENTATION OF A PIXEL EDGE CHANGES DUE TO DEVIATION AMONG EACH SHOT AND IN PASTING ·NO DARK LINE ON A PIXEL EDGE

LIQUID CRYSTAL DISPLAY DEVICE . . . Takeda et al.

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FIG. 12

	4HOLLOW IN A PIXEL EDGE	⑤FINE SLITS +CONNECTION AT THE END
STRUCTURE	HOLLOW	CONNECTION SLIT
TRANSMITTANCE	0.92	0.95
MISALIGNMENT MARGIN	0	©
FEATURES	·LIQUID CRYSTAL ORIENTATION OF A PIXEL EDGE CHANGES DUE TO DEVIATION AMONG EACH SHOT AND IN PASTING (WITH A MARGIN) ·NO DARK LINE ON A PIXEL EDGE	·LIQUID CRYSTAL ORIENTATION DOES NOT CHANGE EASILY DUE TO DEVIATION AMONG EACH SHOT AND IN PASTING (WITH THE LARGEST MARGIN) ·NO DARK LINE AT A PIXEL EDGE (TRANSMITTANCE UNDER IMPROVEMENT) ·TRANSMITTANCE IS IMPROVED GREATLY AT A DRIVING VOLTAGE OF 6V OR HIGHER (EQUAL TO ①)

LIQUID CRYSTAL DISPLAY DEVICE . . .

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FIG. 13

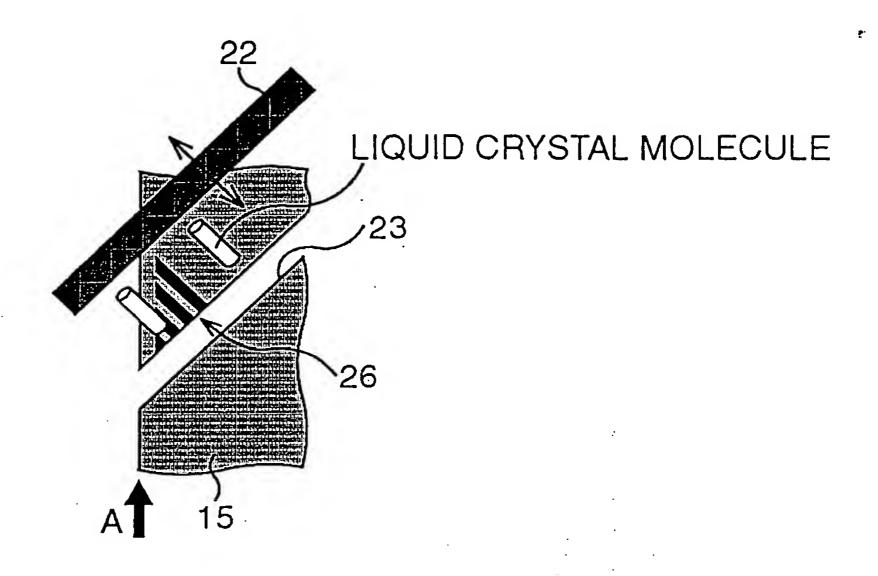


FIG. 14A

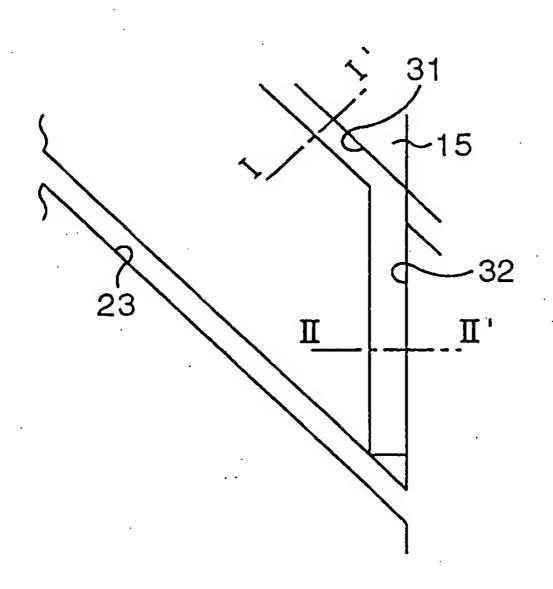
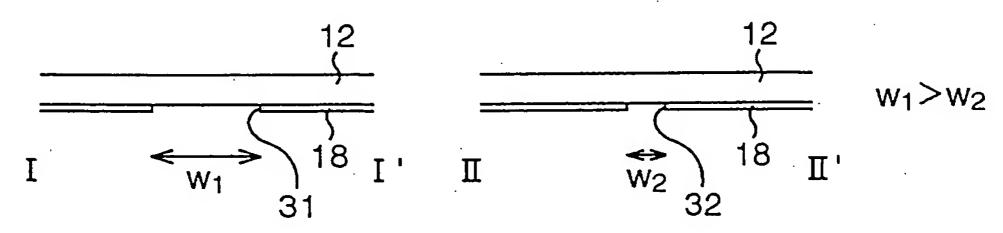


FIG. 14B



LIQUID CRYSTAL DISPLAY DEVICE . . .
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FIG. 15A

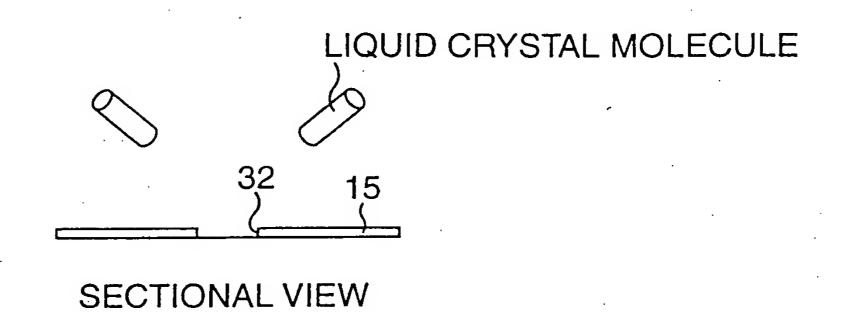
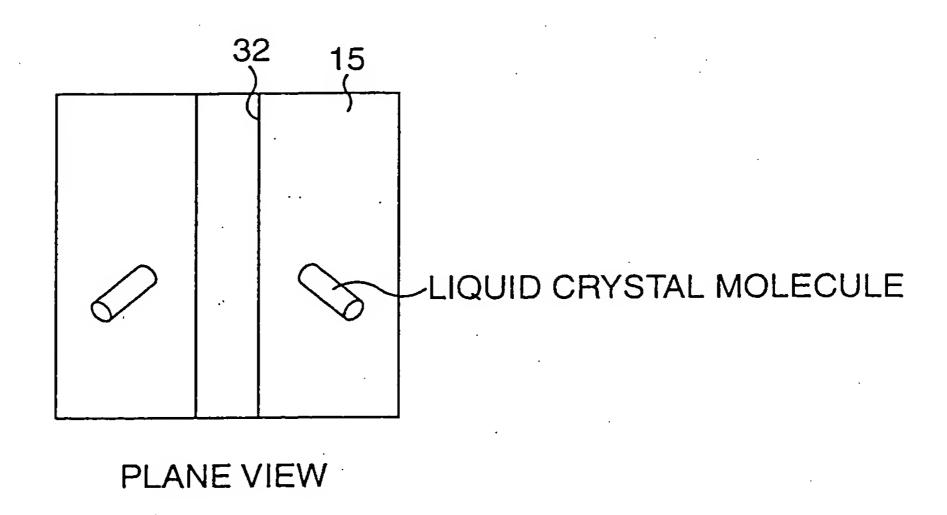


FIG. 15B



LIQUID CRYSTAL DISPLAY DEVICE . . .
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FIG. 16A

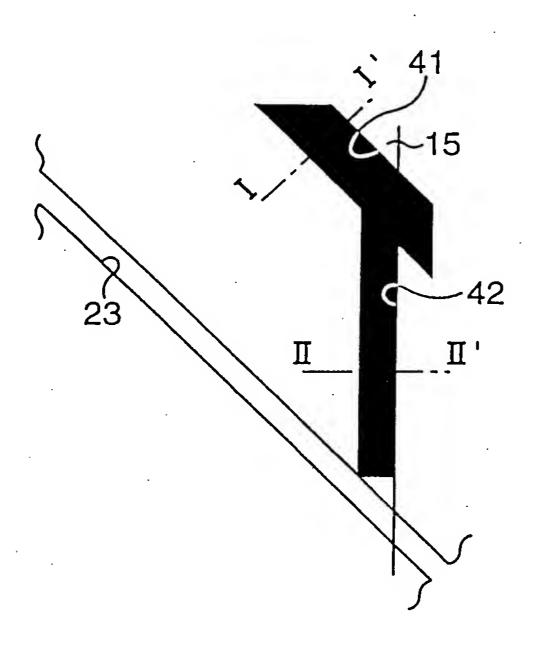
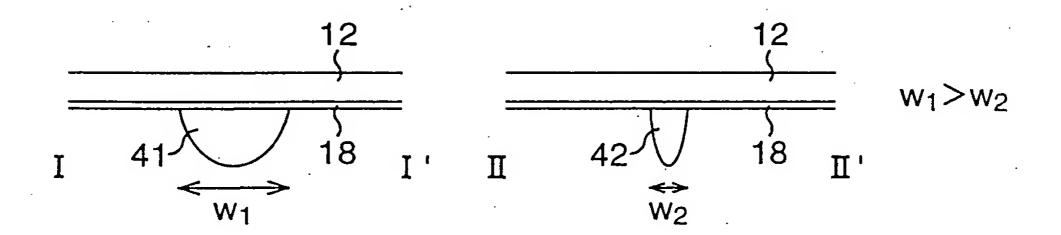


FIG. 16B



LIQUID CRYSTAL DISPLAY DEVICE . . .
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FIG. 17A

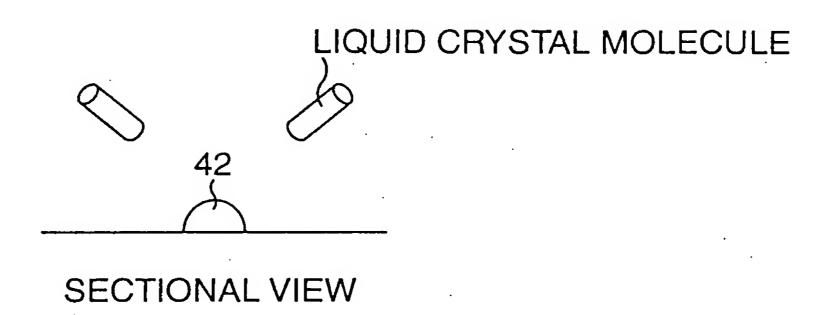
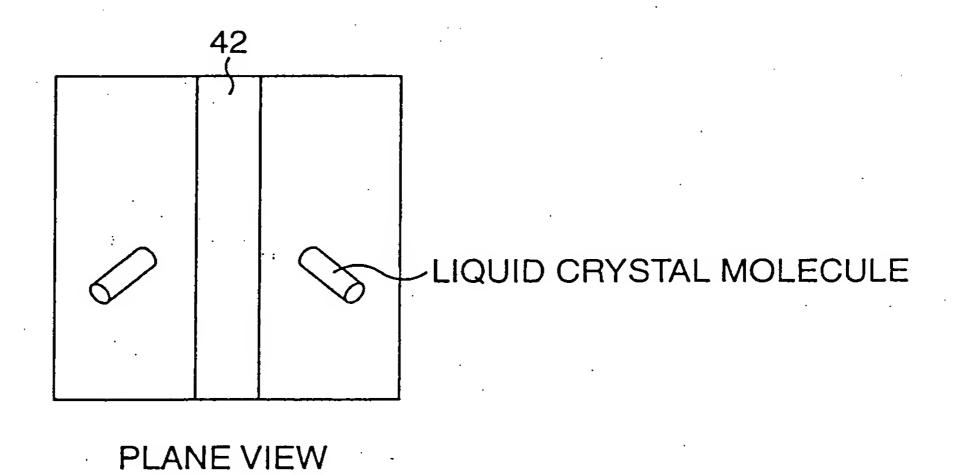


FIG. 17B



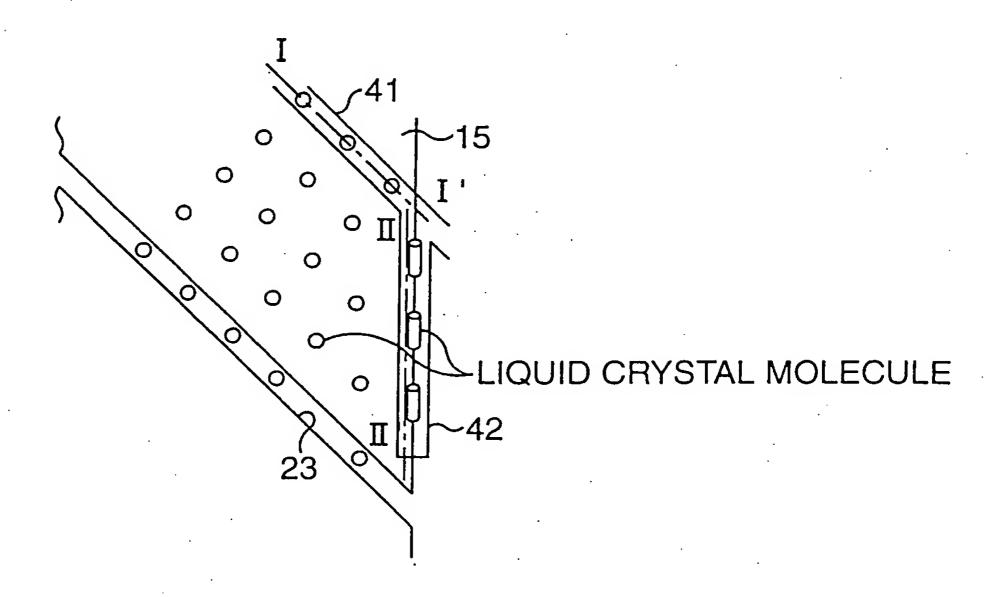
LIQUID CRYSTAL DISPLAY DEVICE . . . Takeda et al.

Greer, Burns & Crain, Ltd. (Patrick Burns)

Ref. No. 1117.68336

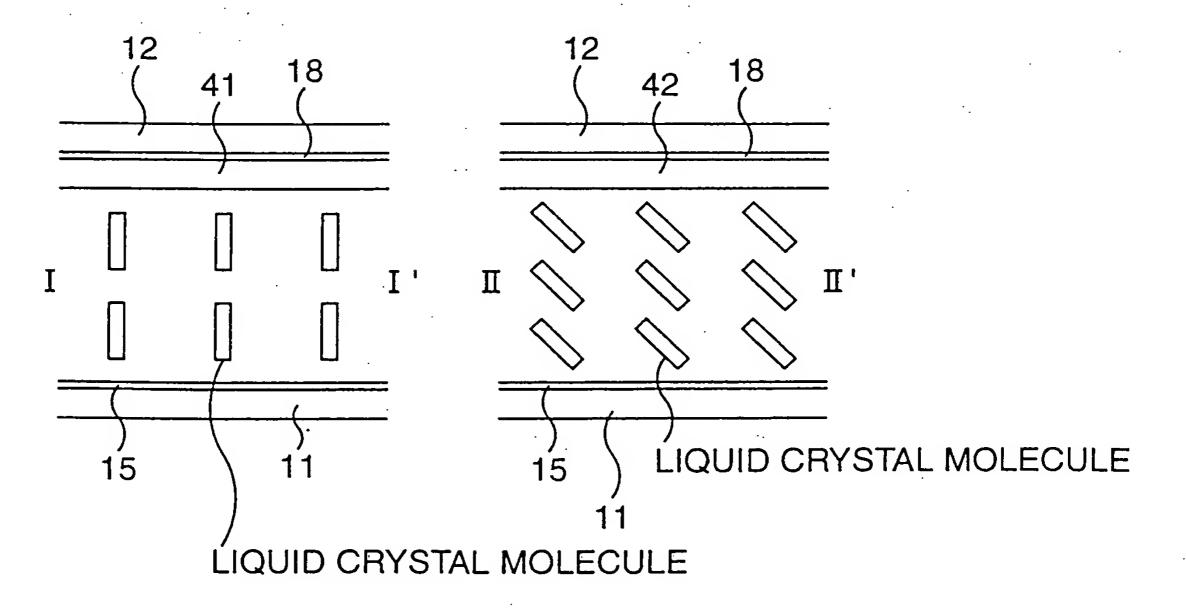
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FIG. 18A



**PLANE VIEW** 

FIG. 18B



**SECTIONAL VIEW** 

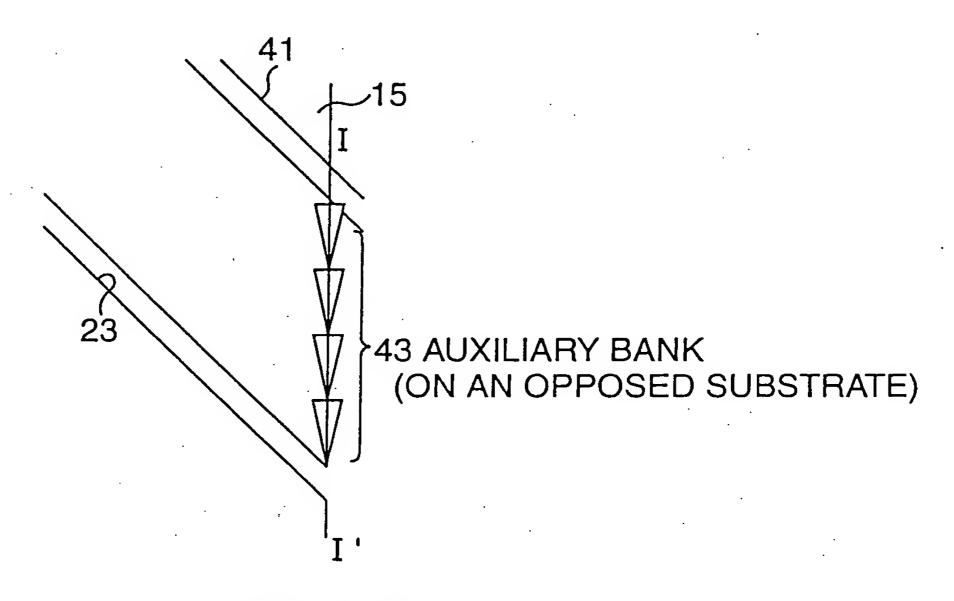
LIQUID CRYSTAL DISPLAY DEVICE . . . Takeda et al.

Greer, Burns & Crain, Ltd. (Patrick Burns)

Ref. No. 1117.68336

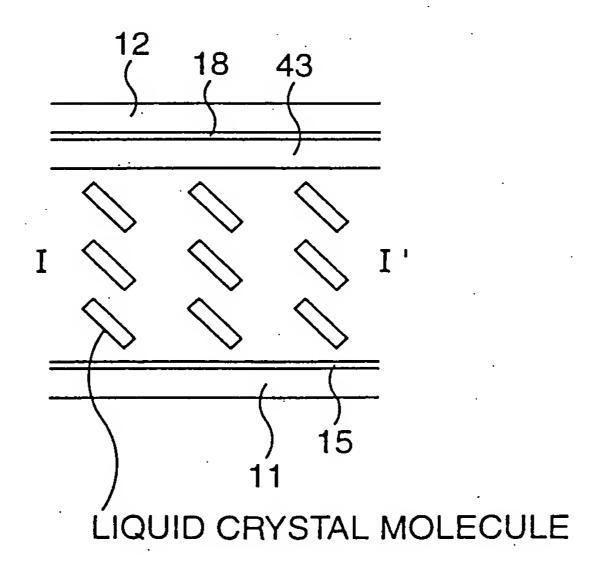
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FIG. 19A



**PLANE VIEW** 

FIG. 19B

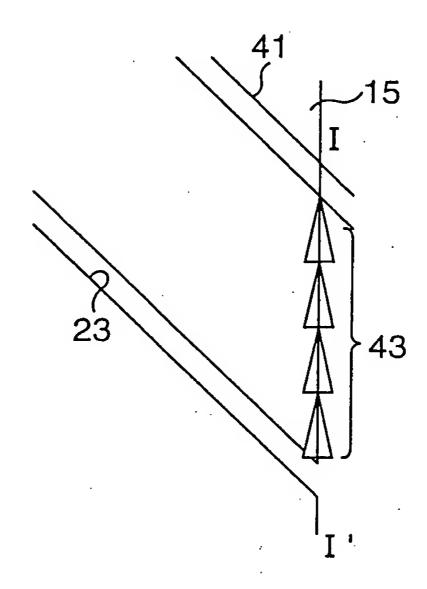


SECTIONAL VIEW

LIQUID CRYSTAL DISPLAY DEVICE . . . Takeda et al.

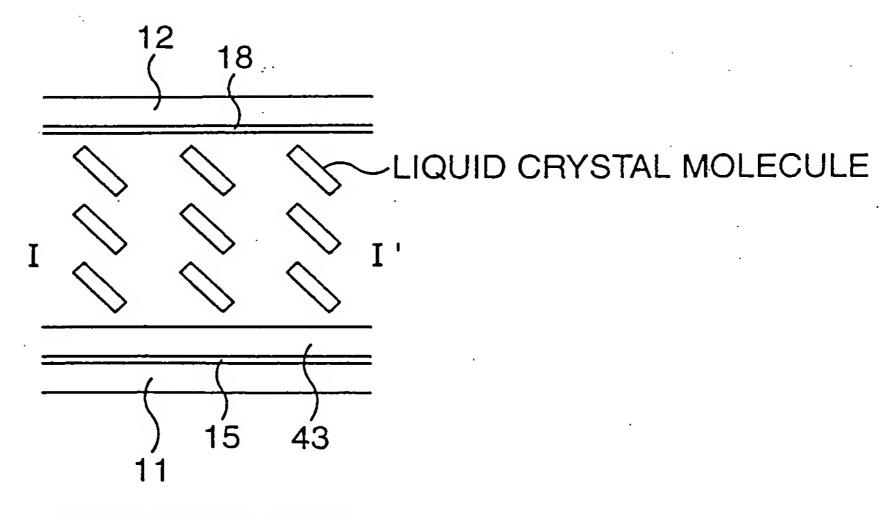
Greer, Burns & Crain, Ltd. (Patrick Burns)
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FIG. 20A



**PLANE VIEW** 

FIG. 20B



SECTIONAL VIEW

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FIG. 21A

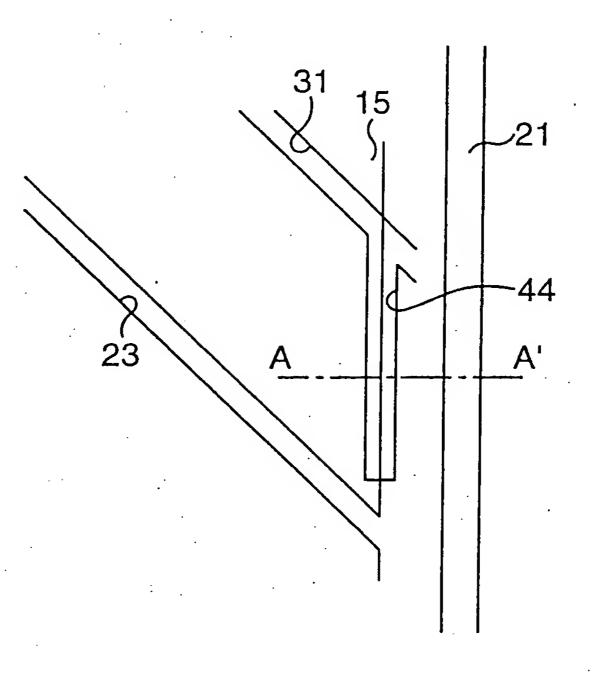
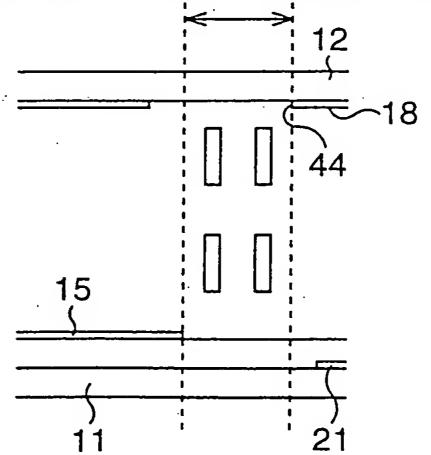


FIG. 21B

## A REGION WITH NO ELECTRODE ON BOTH OF THE SUBSTRATES



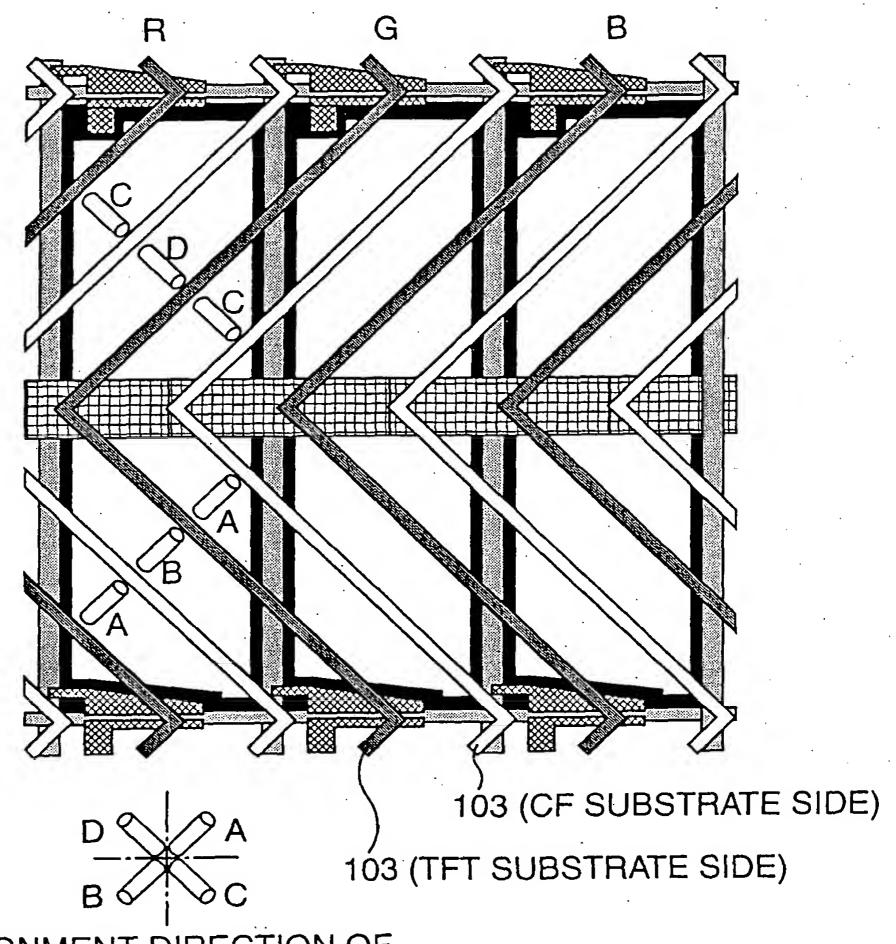
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FIG. 22



ALIGNMENT DIRECTION OF THE LIQUID CRYSTAL MOLECULE

PIXEL STRUCTURE OF AN MVA LIQUID CRYSTAL DISPLAY (ONE PIXEL)

LIQUID CRYSTAL DISPLAY DEVICE . . .

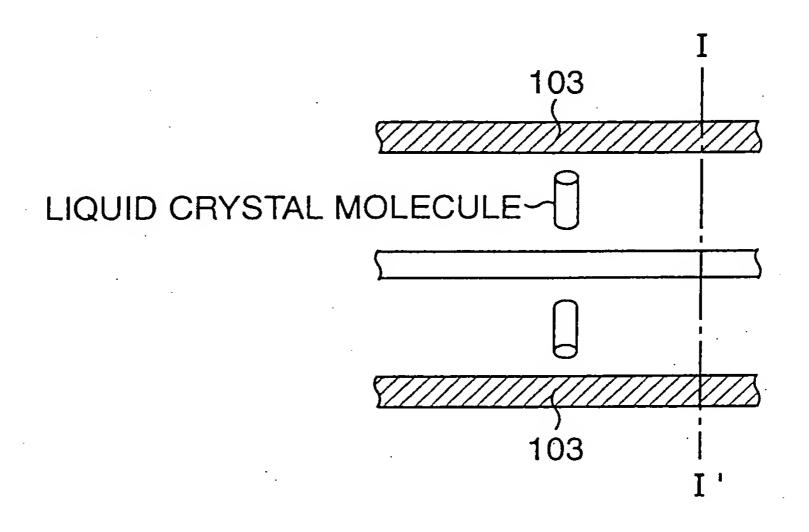
Takeda et al.

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Ref. No. 1117.68336

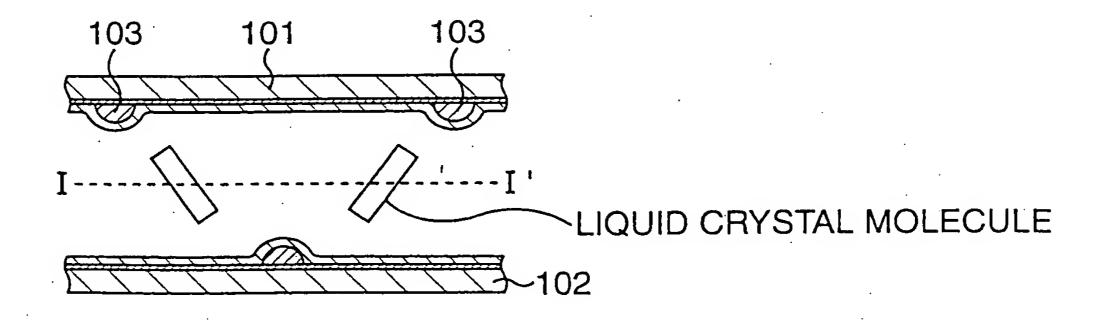
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FIG. 23A



PLANE VIEW

FIG. 23B



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FIG. 24A

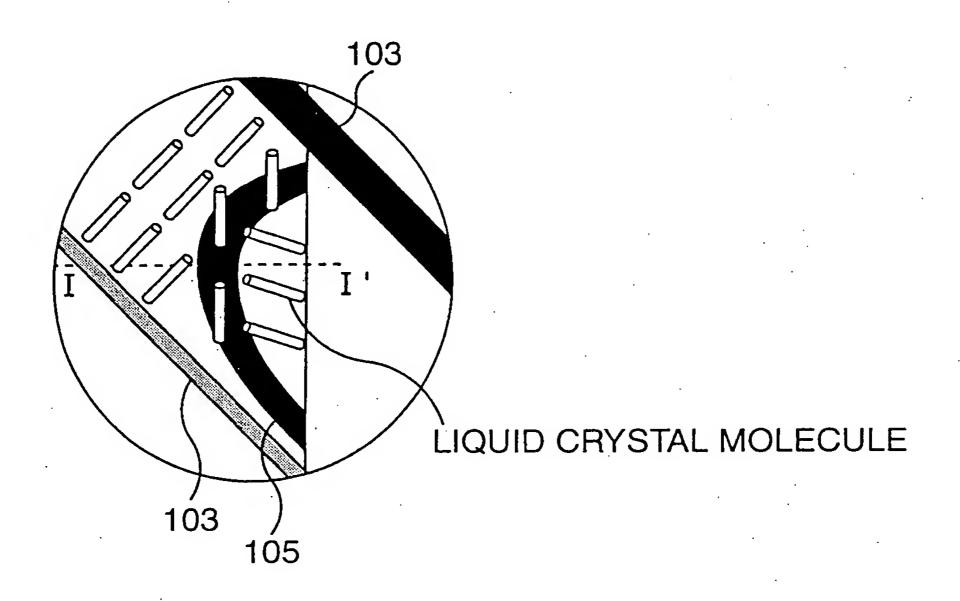
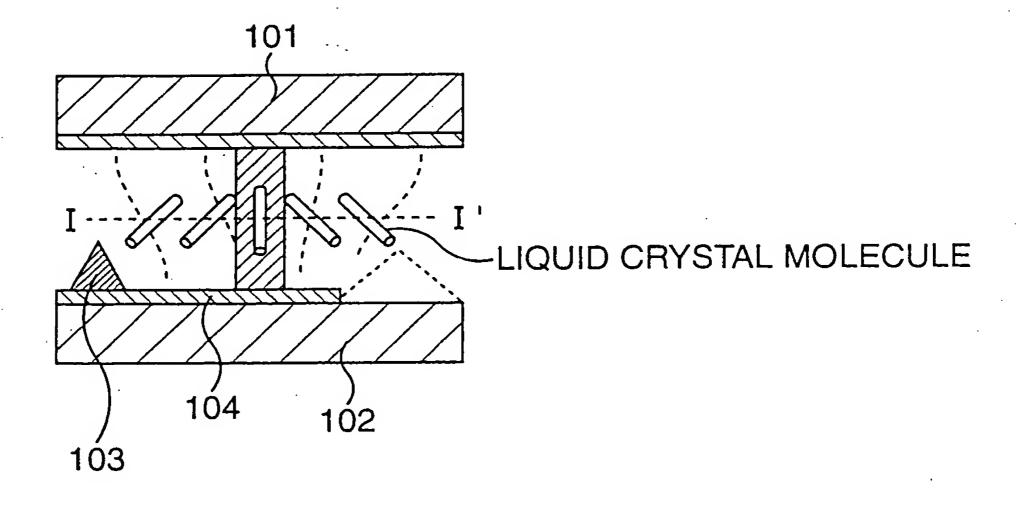
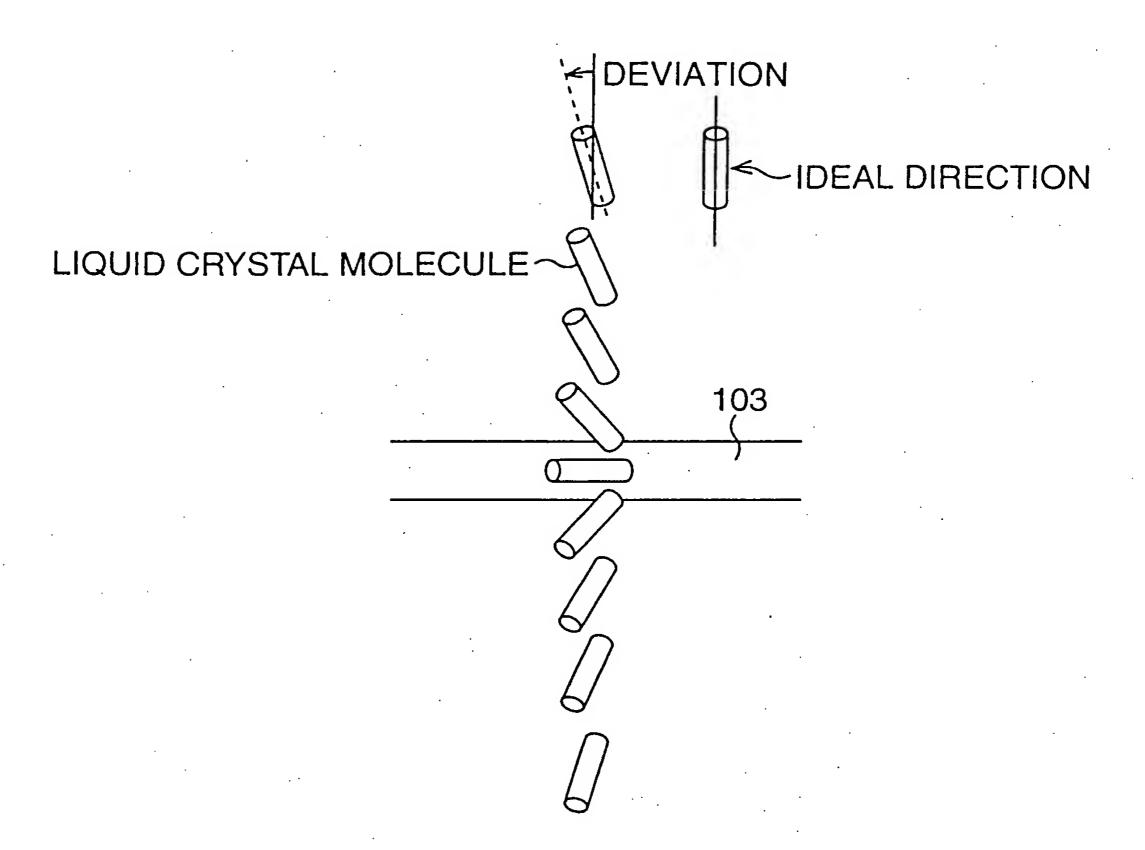


FIG. 24B



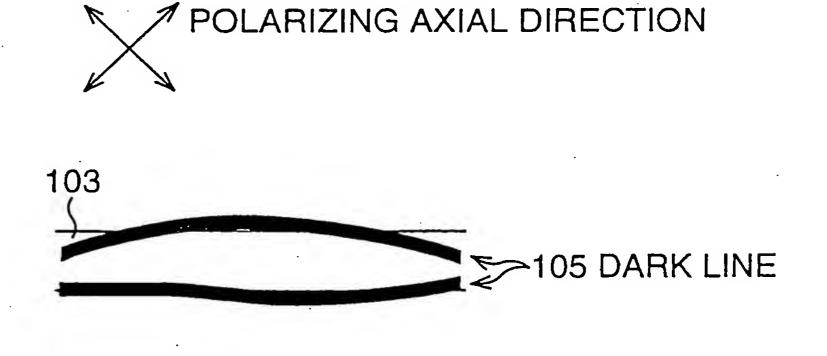
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FIG. 25A



ALIGNMENT DIRECTION OF THE LIQUID CRYSTAL MOLECULE

FIG. 25B



**OPTICAL APPEARANCE** 

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FIG. 26A

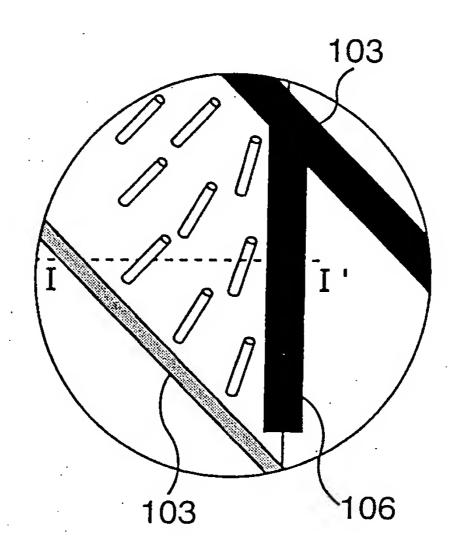
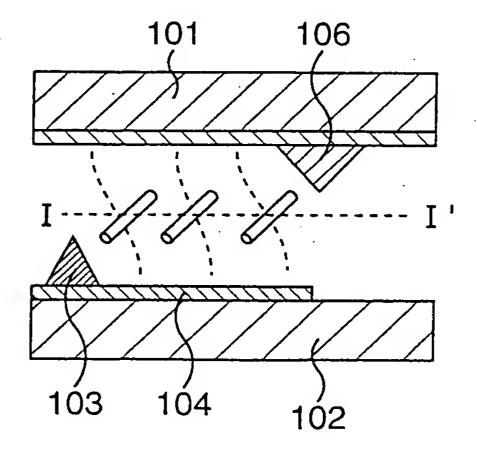


FIG. 26B



LIQUID CRYSTAL DISPLAY DEVICE . . . Takeda et al.

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FIG. 27A

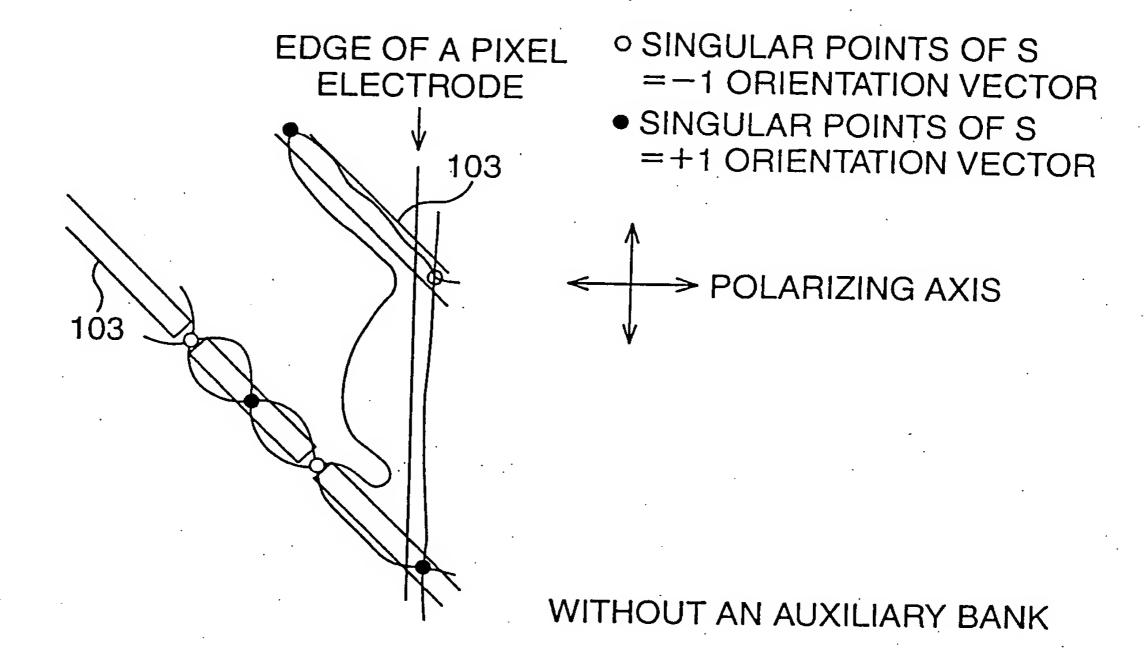
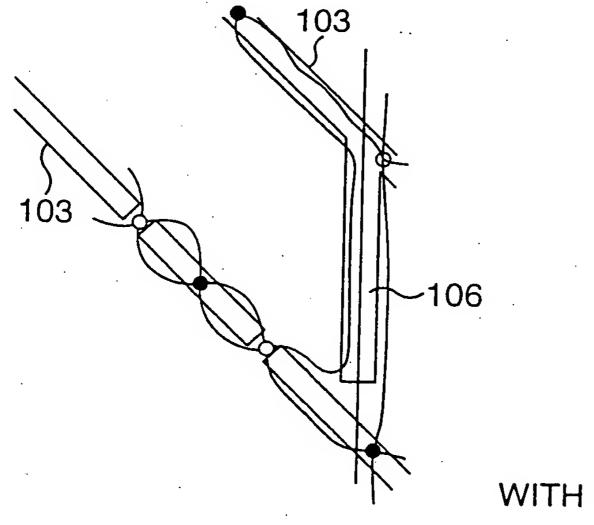


FIG. 27B



WITH AN AUXILIARY BANK

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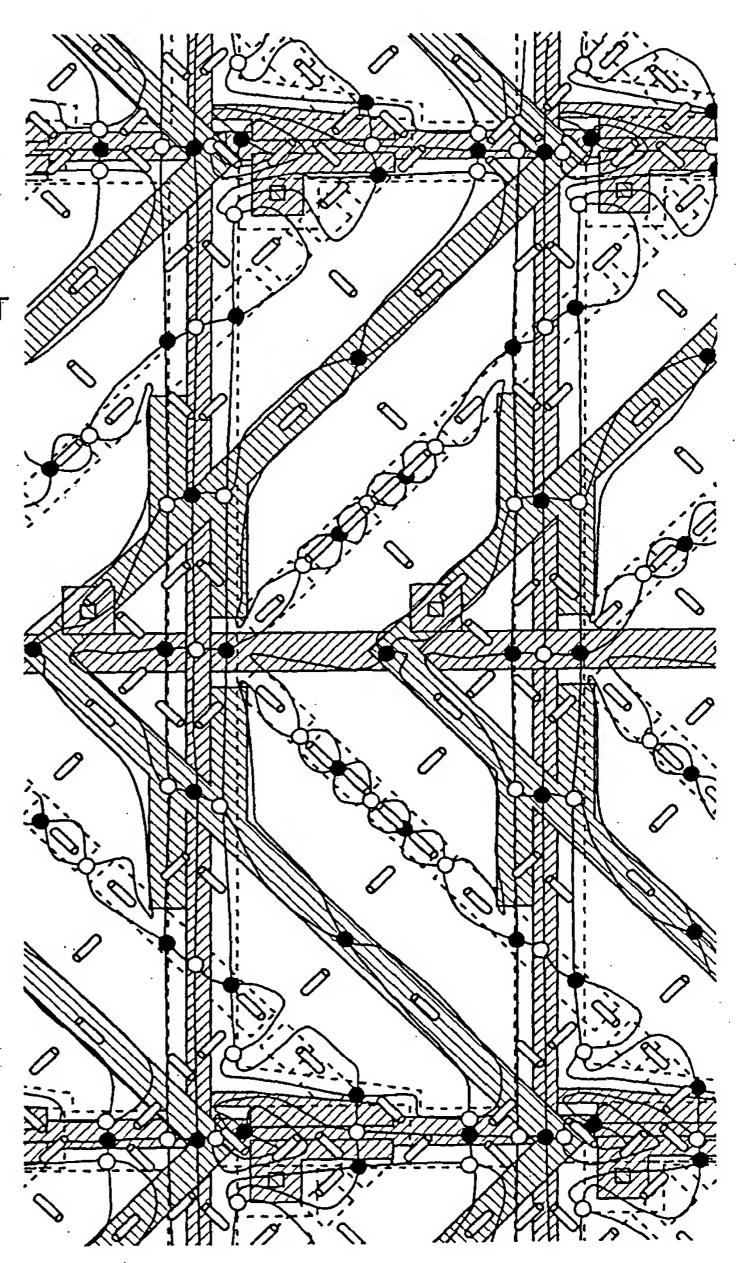
FIG. 28

STRENGTH OF SINGULAR POINTS OF ORIENTATION VECTOR

●S=+1

OS=-1

OBSERVED WITH A TFT SUBSTRATE ON A LOWER SIDE AND A CF SUBSTRATE ON AN UPPER SIDE



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FIG. 29A

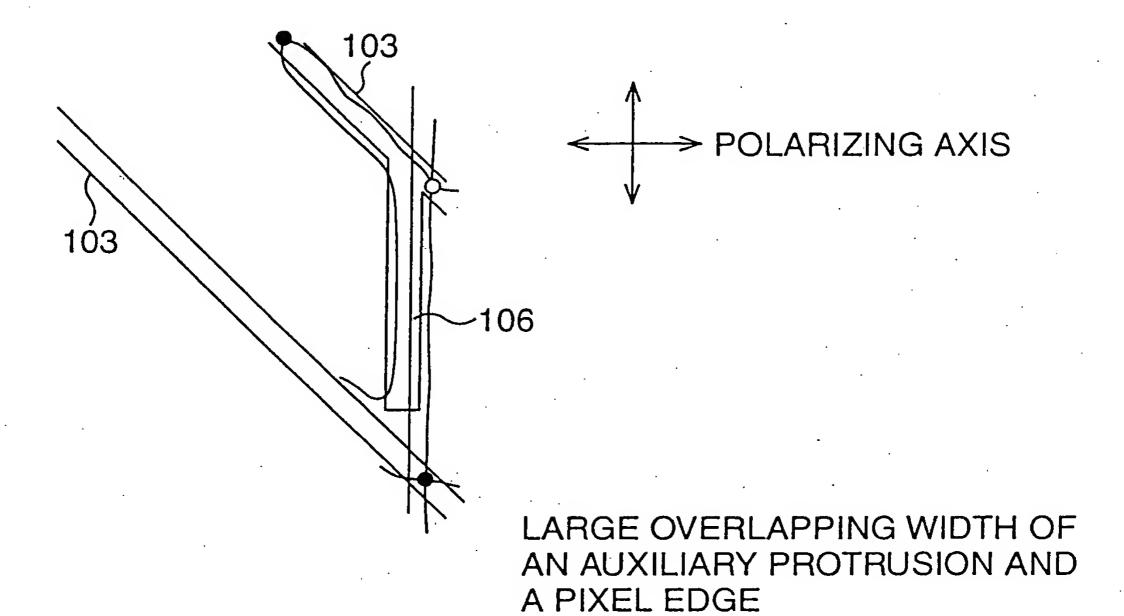
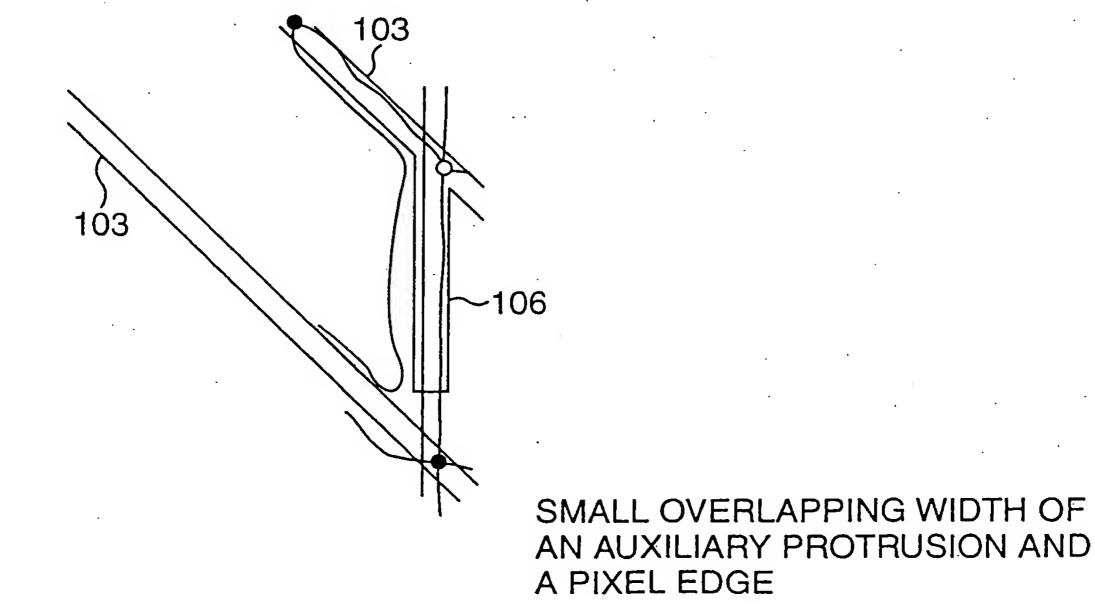


FIG. 29B



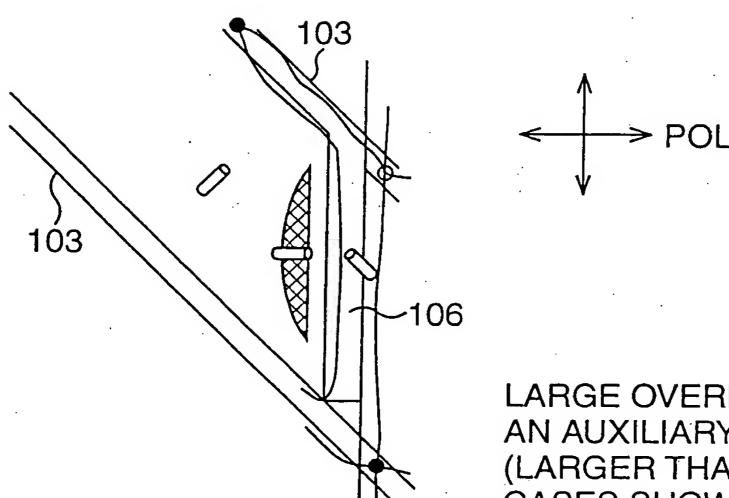
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FIG. 30





LARGE OVERLAPPING WIDTH OF AN AUXILIARY BANK AND A PIXEL (LARGER THAN THAT OF UPPER CASES SHOWN IN FIG.7)